

Work Order ID 52876

October 16, 2009 10:08:49 AM



Page 1

Item ID: D206-642-511

Accept



Setup Start



Revision ID: L

Stop



Item Name: Float Skidtube LH

Start Date: 16/10/2009 Start Qty: 1.00



Cast Item ID:

Required Date: 02/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: *PL*

Date: *09-10-16*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev L

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-511 CHG003

CHG004

S 09/12/02

HJ BG 09/12/01

PER ECN 09-616

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

P 09/12/02 (1)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

2) S 09/12/02



52867

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Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 1.00

Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-511 □ Location: _____								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/12/02 (L)

09/12/03 JF
MF 09-12-02

Picklist Print

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Work Order ID: 52876

Parent Item: D206-642-511RevL

Parent Item Name: Float Skidtube LH

Comments:

Start Date: 16/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D206-642-541RevL Manufactured No



Replacement Skidtube

120

Each

1.0000

1.0000



52867

[Signature]

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

1

34772

1

120

Each

3.0000

1.0000



1352288

[Signature] 9/14/2

K642-511RevN/A

Manufactured No



saddle kit 642-511

@CH9604

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

PK

3

51946

1

52092

2